

## WHAT IS CLAIMED:

1           1. A method of treating a metal to improve the  
2 metal's corrosion resistance, said method comprising:  
3           applying, to the surface of the metal, a  
4 coating which comprises magnesium powder and a binder.

1           2. A method according to claim 1, wherein the  
2 coating is substantially free of chromium.

1           3. A method according to claim 1, wherein the  
2 coating does not comprise added chromium.

1           4. A method according to claim 1, wherein the  
2 metal is aluminum or an aluminum alloy.

1           5. A method according to claim 4, wherein the  
2 metal is an aluminum alloy.

1           6. A method according to claim 5, wherein the  
2 aluminum alloy is a copper-containing aluminum alloy.

1           7. A method according to claim 6, wherein the  
2 copper-containing aluminum alloy is Al 2024 T-3.

1           8. A method according to claim 6, wherein the  
2 copper-containing aluminum alloy is Al 7075 T-6.

1           9. A method according to claim 1, wherein the  
2 magnesium powder comprises a mixture of a first magnesium  
3 particle powder and a second magnesium particle powder,  
4 wherein the first magnesium particle powder and a second  
5 magnesium particle powder have substantially different

6 mean particle size distributions, wherein the mixture's  
7 bulk density is greater than the first magnesium particle  
8 powder's bulk density, and wherein the mixture's bulk  
9 density is greater than the second magnesium particle  
10 powder's bulk density.

1 10. A method according to claim 9, wherein the  
2 first magnesium particle powder has a mean particle size  
3 distribution of from about 25 $\mu$ m to about 35 $\mu$ m and wherein  
4 the second magnesium particle powder has a mean particle  
5 size distribution of from about 65 $\mu$ m to about 75 $\mu$ m.

1 11. A method according to claim 10, wherein  
2 the first magnesium particle powder has a mean particle  
3 size distribution of about 30 $\mu$ m and wherein the second  
4 magnesium particle powder has a mean particle size  
5 distribution of from about 70 $\mu$ m.

1 12. A method according to claim 10, wherein  
2 the mixture contains first magnesium particle powder and  
3 second magnesium particle powder in a volume ratio of  
4 from about 40:60 to about 60:40.

1 13. A method according to claim 10, wherein  
2 the mixture contains first magnesium particle powder and  
3 second magnesium particle powder in a volume ratio of  
4 from about 45:55 to about 55:45.

1 14. A method according to claim 10, wherein  
2 the mixture contains first magnesium particle powder and  
3 second magnesium particle powder in a volume ratio of  
4 from about 50:50 to about 55:45.

1           15. A method according to claim 14, wherein  
2 the first magnesium particle powder has a mean particle  
3 size distribution of about 30 $\mu$ m and wherein the second  
4 magnesium particle powder has a mean particle size  
5 distribution of from about 70 $\mu$ m.

1           16. A method according to claim 15, wherein  
2 the mixture contains first magnesium particle powder and  
3 second magnesium particle powder in a volume ratio of  
4 about 58:42.

1           17. A method according to claim 1, wherein the  
2 binder is a polymeric binder.

1           18. A method according to claim 17, wherein  
2 the polymeric binder comprises a polyisocyanate  
3 prepolymer and an epoxy prepolymer.

1           19. A method according to claim 18, wherein  
2 the polyisocyanate prepolymer is an aliphatic  
3 polyisocyanate prepolymer.

1           20. A method according to claim 18, wherein  
2 the polyisocyanate prepolymer is an aromatic  
3 polyisocyanate prepolymer.

1           21. A method according to claim 18, wherein  
2 the polymeric binder comprises a polyisocyanate  
3 prepolymer and an epoxy prepolymer and wherein said  
4 method further comprises contacting the polymeric binder  
5 with a crosslinker.

1                   22. A method according to claim 21, wherein  
2 the crosslinker is a silanated tetrahydroquinoxalinol.

1                   23. A method according to claim 21, wherein  
2 the crosslinker is a 7-phenyl-1-[4-(trialkylsilyl)-  
3 alkyl]-1,2,3,4-tetrahydroquinoxalin-6-ol.

1                   24. A method according to claim 21, wherein  
2 the crosslinker is a 7-phenyl-1-[4-(trialkylsilyl)-  
3 butyl]-1,2,3,4-tetrahydroquinoxalin-6-ol.

1                   25. A method according to claim 1, wherein,  
2 prior to said applying, said method further comprises:  
3                    contacting the metal surface with an amine-  
4 containing organo-silane.

1                   26. A method according to claim 25, wherein  
2 the amine-containing organo-silane is (N- $\beta$ -(aminoethyl)-  
3  $\gamma$ -aminopropyltrimethoxysilane.

1                   27. A method according to claim 25, wherein  
2 said contacting the metal surface with an amine-  
3 containing organo-silane produces an amine-containing  
4 organo-silane treated metal surface and wherein, prior to  
5 said applying, said method further comprises:  
6                    contacting the amine-containing organo-silane  
7 treated metal surface with a polyisocyanate prepolymer.

1                   28. A method according to claim 17, wherein  
2 the polymeric binder is a silane modified epoxy  
3 isocyanate hybrid.

1                   29. A method according to claim 17, wherein  
2 the polymeric binder is a polymeric material containing  
3 polyurea, polyurethane, epoxy-amine, and organo-silane  
4 linkages.

1                   30. A method according to claim 1, wherein the  
2 magnesium powder is a powder of a magnesium alloy  
3 comprising (i) magnesium and (ii) calcium, manganese,  
4 lithium, carbon, zinc, potassium, aluminum, and/or a rare  
5 earth metal.

1                   31. A method according to claim 1, wherein the  
2 magnesium powder is a powder of a magnesium alloy  
3 comprising (i) magnesium and (ii) manganese.

1                   32. A method according to claim 1, wherein  
2 said method further comprises pretreating the surface of  
3 the metal with cerium ion.

1                   33. A method according to claim 1, wherein the  
2 metal is in the form of a sheet in physical contact with  
3 a metal fastener wherein the sheet and fastener are made  
4 of different metals and wherein the coating is applied to  
5 the surface of both the sheet and the fastener.

1                   34. A method according to claim 1, wherein the  
2 magnesium powder is magnesium flake.

1                   35. A coating composition comprising:  
2                   magnesium powder; and  
3                   a silane modified epoxy isocyanate hybrid  
4 polymer or prepolymer.

1                   36. A coating composition according to claim  
2 35, wherein said magnesium powder is substantially  
3 uniformly dispersed in said silane modified epoxy  
4 isocyanate hybrid polymer or prepolymer.

1                   37. A coating composition according to claim  
2 35, wherein said magnesium powder comprises a mixture of  
3 a first magnesium particle powder and a second magnesium  
4 particle powder, wherein the first magnesium particle  
5 powder and a second magnesium particle powder have  
6 substantially different mean particle size distributions,  
7 wherein the mixture's bulk density is greater than that  
8 of the first magnesium particle powder's bulk density,  
9 and wherein the mixture's bulk density is greater than  
10 that of the second magnesium particle powder's bulk  
11 density.

1                   38. A coating composition according to claim  
2 37, wherein the first magnesium particle powder has a  
3 mean particle size distribution of from about 25 $\mu\text{m}$  to  
4 about 35 $\mu\text{m}$  and wherein the second magnesium particle  
5 powder has a mean particle size distribution of from  
6 about 65 $\mu\text{m}$  to about 75 $\mu\text{m}$ .

1                   39. A coating composition according to claim  
2 38, wherein the first magnesium particle powder has a  
3 mean particle size distribution of about 30 $\mu\text{m}$  and wherein  
4 the second magnesium particle powder has a mean particle  
5 size distribution of from about 70 $\mu\text{m}$ .

1                   40. A coating composition according to claim  
2 38, wherein the mixture contains first magnesium particle

3 powder and second magnesium particle powder in a volume  
4 ratio of from about 40:60 to about 60:40.

1 41. A coating composition according to claim  
2 38, wherein the mixture contains first magnesium particle  
3 powder and second magnesium particle powder in a volume  
4 ratio of from about 45:55 to about 55:45.

1 42. A coating composition according to claim  
2 38, wherein the mixture contains first magnesium particle  
3 powder and second magnesium particle powder in a volume  
4 ratio of from about 50:50 to about 55:45.

1 43. A coating composition according to claim  
2 42, wherein the first magnesium particle powder has a  
3 mean particle size distribution of about  $30\mu\text{m}$  and wherein  
4 the second magnesium particle powder has a mean particle  
5 size distribution of from about  $70\mu\text{m}$ .

1 44. A coating composition according to claim  
2 43, wherein the mixture contains first magnesium particle  
3 powder and second magnesium particle powder in a volume  
4 ratio of about 58:42.

1 45. A coating composition according to claim  
2 35, wherein said silane modified epoxy isocyanate hybrid  
3 polymer or prepolymer comprises a polyisocyanate  
4 prepolymer, an epoxy prepolymer, and a silanated  
5 tetrahydroquinoxalinol crosslinker or a polymerization  
6 product thereof.

1                   46. A coating composition according to claim  
2 45, wherein the polyisocyanate prepolymer is an aliphatic  
3 polyisocyanate prepolymer.

1                   47. A coating composition according to claim  
2 45, wherein the polyisocyanate prepolymer is an aromatic  
3 polyisocyanate prepolymer.

1                   48. A coating composition according to claim  
2 45, wherein the silanated tetrahydroquinoxalinol  
3 crosslinker is a 7-phenyl-1-[4-(trialkylsilyl)-alkyl]-  
4 1,2,3,4-tetrahydroquinoxalin-6-ol.

1                   49. A coating composition according to claim  
2 45, wherein the silanated tetrahydroquinoxalinol  
3 crosslinker is a 7-phenyl-1-[4-(trialkylsilyl)-butyl]-  
4 1,2,3,4-tetrahydroquinoxalin-6-ol.